

# 全球钢号百科!

Global Steel Grade Encyclopedia



### 涵盖的行业或国家与地区类别



















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JB UNS

UNI







## DEX20 DEX40

#### 1.Characteristc

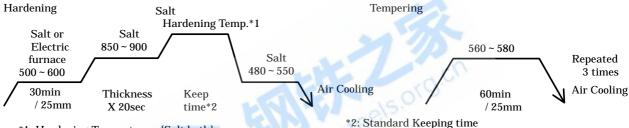
- [1] High wear resistance & High compressive strength (High hardness)
- [2] High Toughness & High Quality (Daido's fine powder manufacturing process)

#### 2. Chemical composition

Grade	С	Cr	Mo	W	V	Co
DEX20	1.3	4.0	5.0	6.5	3.0	-
DEX40	1.3	4.0	5.0	6.5	3.0	8.0

#### 3. Heat treatment conditions

Grade	Annealing	Haedness (HB)	Hardening ( )	Tempering ( )	Hardness (HRC)	Purpose
DEX20	800 ~ 880	285	1180 ~ 1220	540 ~ 570	64	For wear resistance
	Slow cooling	203	1100 ~ 1190	550 ~ 580	60	For high toughness
DEX40	800 ~ 880	285	1180 ~ 1220	540 ~ 590	65	For wear resistance
	Slow cooling		1100 ~ 1190	540 ~ 600	62	For high toughness



\*1: Hardening Temarature [Salt bath]

Grade	For high toughness	For wear resistance		
DEX20	1100	1180		
	(60 ~ 62HRC)	(63 ~ 65HRC)		
DEX40	1100	1180		
	(63 ~ 65HRC)	(65 ~ 67HRC)		

z. Standard Recping time			
Size D (Dia or Thickness mm)	Immersing time(Sec)		
8 and under	12 D		
8 ~ 20	10 D		
20 ~ 50	8 D		
50 ~ 70	7 D		
70 ~ 100	6 D		
100 and over	5 D		

#### 4. Technical data

#### **Deflection test** Tempering hardness DEX<sub>20</sub> DEX40 6000 72 72 <del>-</del>1220 5500 Deflective strength (N/mm2) O-1190 70 70 5000 **-**1160 Hardness (HRC) 99 89 Hardness (HRC) 68 <del>-</del>1130 4500 4000 O DEX20 3500 64 1220 ■ DEX40 3000 0 - 1190▲SKH51 62 62 **—**1160 2500 △-1130 2000 60 60 460 480 500 520 540 560 580 600 620 64 460 480 500 520 540 560 580 600 620 66 70 60 68 Hardness (HRC) Tempering temperature ( ) Tempering temperature ( ) (1h, Ac x3times) (1h, Ac x3times)